

Energy Smart Industrial

Utility Focus
Group Meeting

November 12, 2024

FACILITATOR:

Eric Mullendore

Commercial & Industrial Sector Lead Energy Efficiency

Bonneville Power Administration

Attendees



<u>name</u>	:	
Aaron	Frecl	nette

Aaron Houseknecht Andy Masa Bill Hough **Brandy Neff** Chad Smith

Charlie DeSalvo Dan Kinnaman Danielle Hansen

David Harris Jason Bird

Jennifer Langdon Kim Johnson

Lori Froehlich Maurilio Lopez

Rainee Habersetzer Lewis PUD

Company:

Clark Public Utilities Seattle City Light Flathead Electric

Eugene Water & Electric Board Pacific Northwest Generating Coop

Benton Rural Flectric Assn. Columbia Rural Electric Assn.

Grays Harbor PUD City of Centralia

Springfield Utility Board

Idaho Falls Power Cowlitz PUD Okanogan PUD Clark Public Utilities

Franklin PUD

Name:

Ben Graves Bill Kostich Brice Lang Eric Mullendore Jacob Schroeder Jennifer Wood Mariah Sullivan Mike Chiu Shelley Layton Steve Martin Todd Amundson Todd Toburen Victoria Odegaard William Shartel

Company:

C&I Program Manager, BPA ESIP, Cascade Energy Energy Efficiency Rep. BPA C&I Sector Lead, BPA

EM Program Manager, Cascade Energy

Industrial Program Manager, BPA Customer Service Engineer, BPA

Contracting Officer's Technical Rep. BPA ESI Program Specialist, Cascade Energy ESI Operations Manager, Cascade Energy Industrial Engineer Technical Lead, BPA

ESIP. Cascade Energy ESIP, Cascade Energy

Industrial Program Specialist, BPA

Agenda



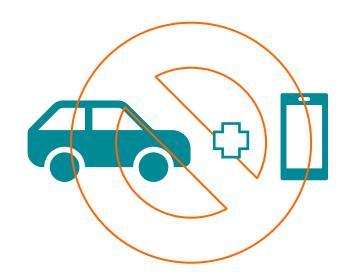
1. Welcome and Overview		11:00 – 11:05
Safety Update	Eric Mullendore	
2. ESI & BPA Updates		11:05 – 11:30
ESI Program Updates	Steve Martin	
SEM Update	Jacob Schroeder	
BPA Updates	Jennifer Wood	
3. UFG Open Forum		11:30 – 11:55
Project Spotlight	Aaron Houseknecht, Todd Toburen	
US DOE Onsite Energy TAP	Steve Martin	
Open Forum	Everyone	
4. Wrap-up and Reminders	Steve Martin	Remaining Time



Cell Phone Safety

Cell phones are a leading cause of distraction-related car crashes. The National Highway Traffic Safety Administration reports that **cell phone use** is involved in 12% of all car crashes on U.S. roadways.

- Set Up Navigation before starting your journey
- Enable "Do Not Disturb" mode while driving
- Pull Over to make or take important calls
- Bluetooth/Hands-free may reduce risk, although it's still a distraction
- Ask a passenger to handle communications, when applicable



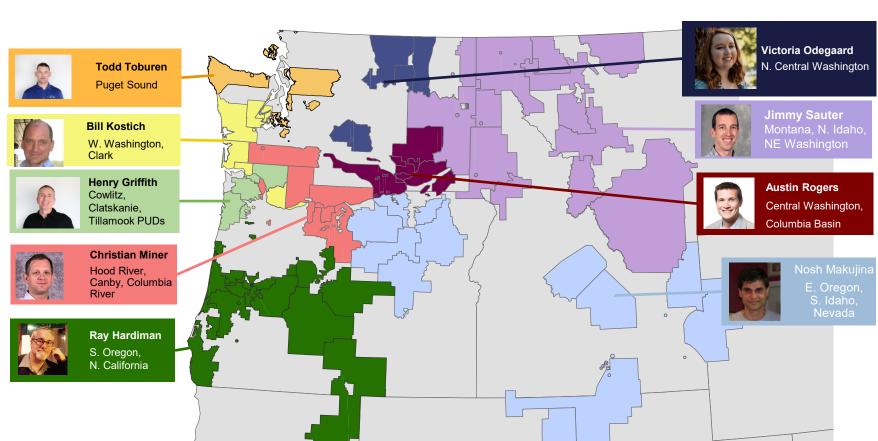


ESI Program Updates

Steve Martin – ESI Operations Manager

Welcome Victoria Odegaard!







ESI Key Objectives – Status Update

Achieve Industrial Savings Targets

- Stay on track to achieve
 BPA EE Action Plan target
 of 29 aMW
- Help utilities hit their goals

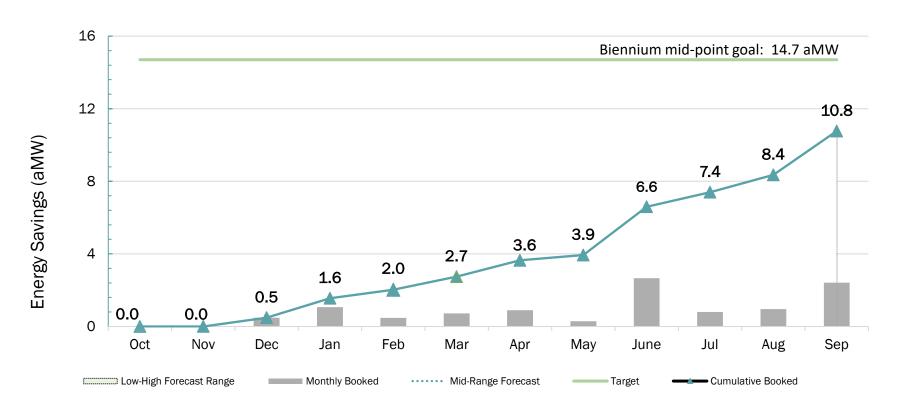


Support EPM and SEM Sites

Innovate and Prepare for New Technologies

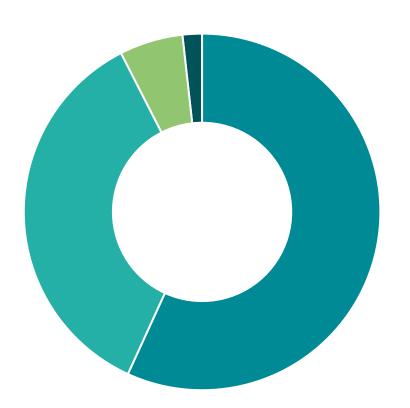








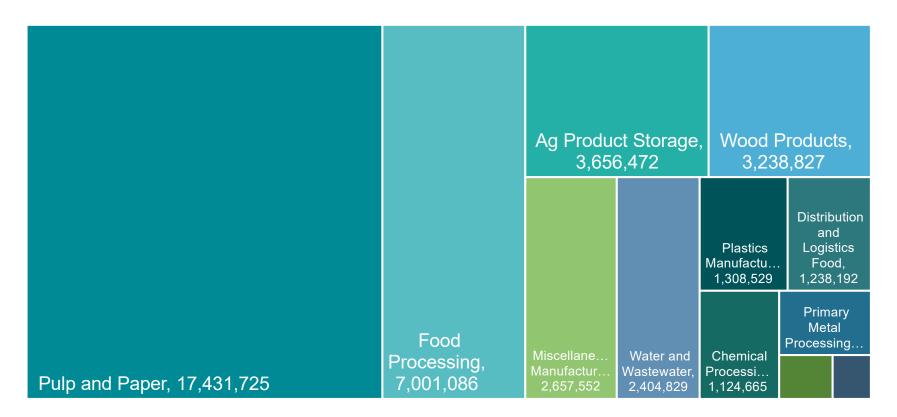




- Custom 6.1 aMW
- Lighting 3.8 aMW
- SEM 0.6 aMW
- UES 0.2 aMW

FY24 Custom Project Savings by Industry Segment

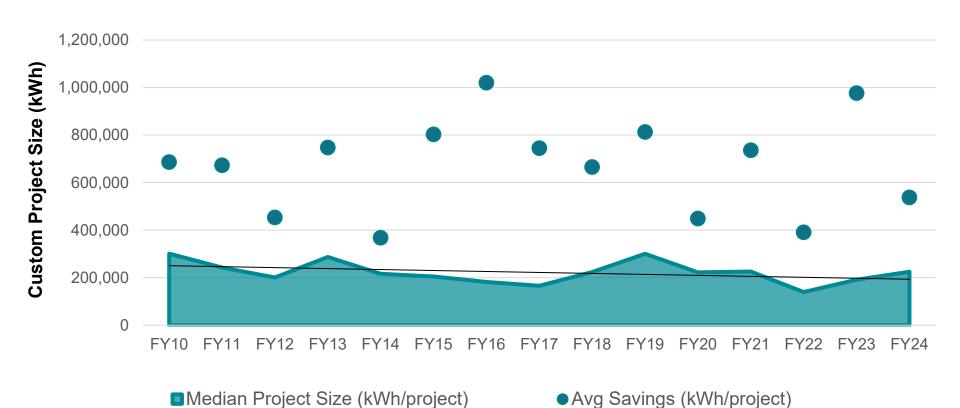




Custom Project Size Trend

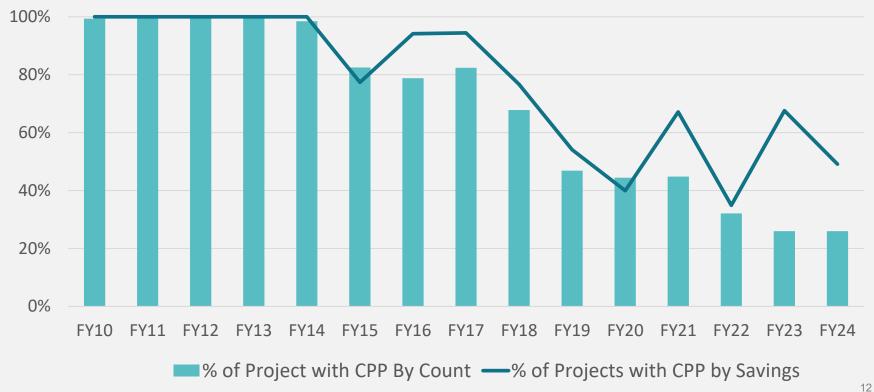
all projects





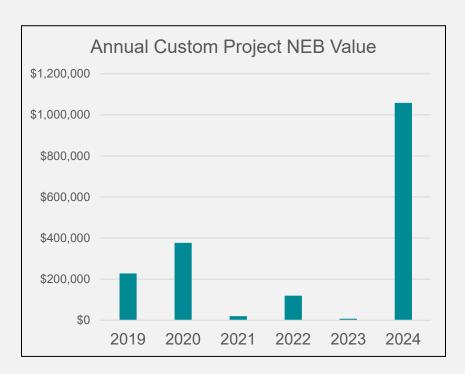
CPPs become less common, but still used for big projects

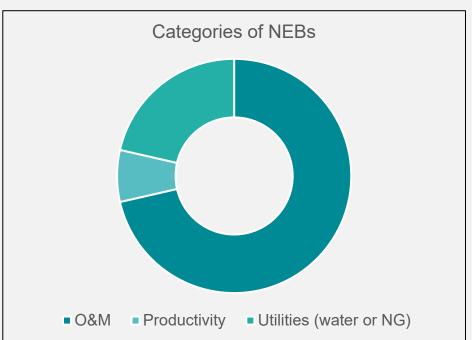






Increased Focus on Non-Energy Benefits





FY 2025 Pipeline







ESI Key Objectives – Status Update

Achieve Industrial Savings Targets

Support EPM and SEM Sites

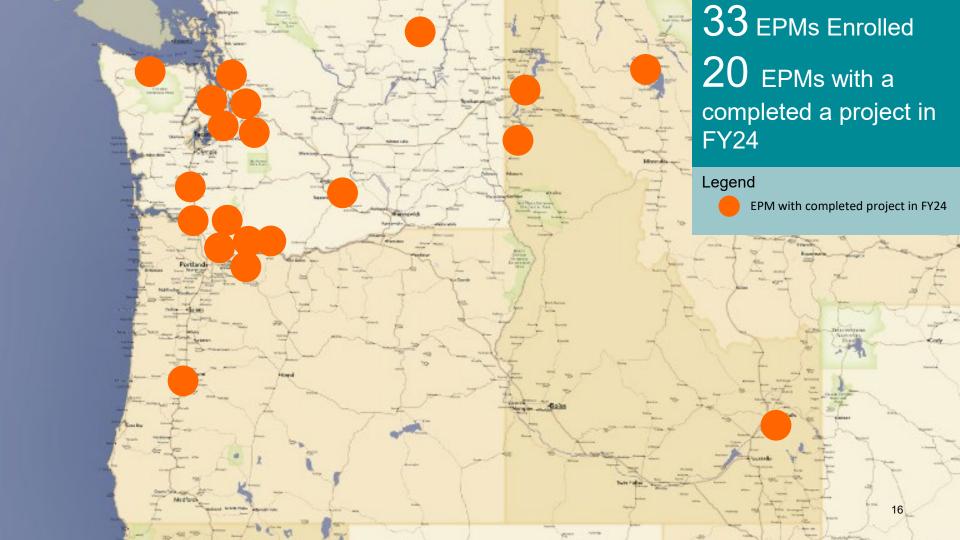
- Help ≥20 EPM s complete at least 1 project in 2024
- Help Timber and Wood Products SEM Cohort with a strong start to Year 2



Innovate and Prepare for New Technologies

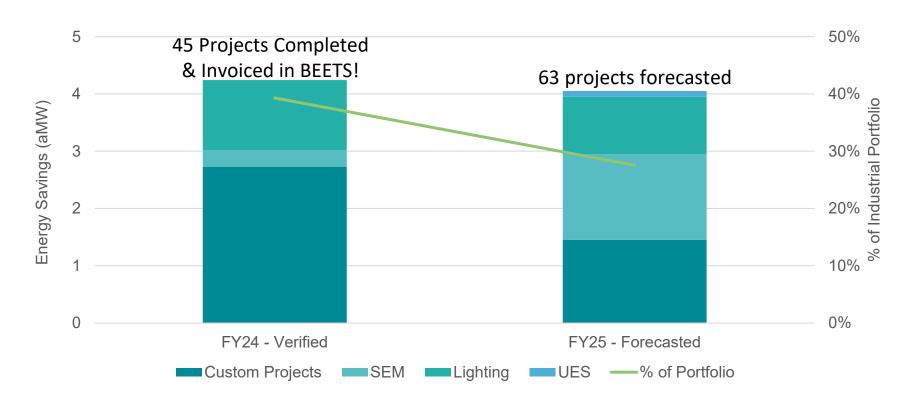
- Complete Phase 1 IHP Market Study
- Promote new UES Pump Measures





EPM FY24 Results







Strategic Energy Management Update

Jacob Schroeder – ESI EM Program Manager





Complete 3 projects in 100 days (June 18 – Sep 28)













Complete 3 projects in 100 days (June 18 – Sep 28)

16 Great SEM Race projects completed

3.2 million kWh/yr





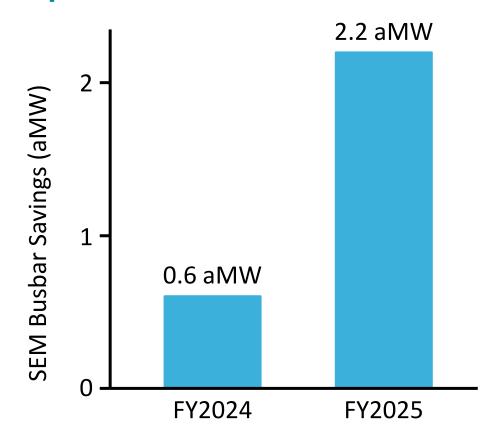
Complete 3 projects in 100 days (June 18 – Sep 28)

26 projects completed

3.6 million kWh/yr



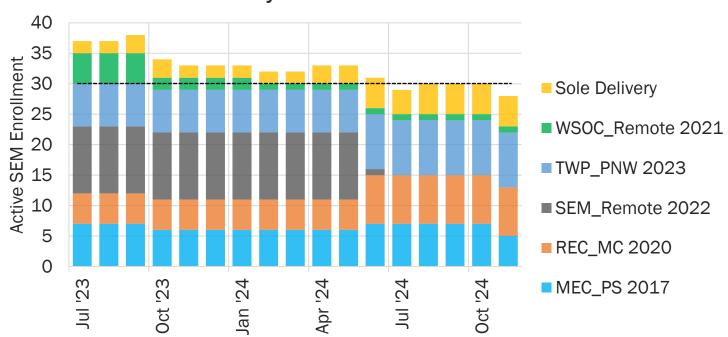
SEM Savings Update





Active SEM Engagements

Enrollment by Month and Cohort





Energy Management: Strategic Re-Enrollment

Key Characteristics

- History of active participation
- Continued executive support and team bandwidth
- Plan to implement projects with savings within the next 12 months

Resources for Graduates

- Operations-based custom projects
- Energy Project Managers (EPM)



Upcoming SEM Delivery Focus



Continuing to focus on Sole Delivery SEM and tune-ups.



Know any good candidates? Let me or your ESIP know!



BPA Updates

Jennifer Wood – Industrial Program Manager



A very BIG milestone...



A few accomplishments

- Utilities enrolled: 119
- Projects completed: over 7,000
- First-year savings: over 240 aMW
- Cumulative economic benefits: more than \$850 million in avoided costs

Thanks, to ALL of YOU!

Other updates





Status of Contract Recompetition

- Completed the Request for Information (RFI)
- Preparing Request for Proposals (RFP)
- Intention to maintain program continuity

Rate Period FY2026-27 Implementation Manual



- IM Revision cycle for next Rate Period, underway
- Recommend incentive and/or measure updates; email Eric Mullendore or your EER and cc Jennifer Wood



Project Spotlight

Aaron Houseknecht – Sr. Energy Mgmt Analyst, Seattle City Light Todd Toburen – Energy Smart Industrial Partner (ESIP)

BARRELS OF ENERGY SAVINGS

Micro chiller adjustment saves mega plus new fast door cuts out drafts



Project Overview



The Fremont Brewing energy team.

With the guidance of Seattle City light and and Energy Smart Industrial Partner (ESIP), Fremont Brewing's plant identified a great durable O&M project as well as a super efficient custom upgrade.

Reduced Chiller Discharge Pressure

The main chiller discharge pressure setpoint was at 250psi with a 20psi differential. After logging current on the chiller for four weeks and confirming with the refrigeration contractor, the setpoint was lowered to 200psi with a 10psi differential.

Upgraded High Speed Door

The beer cooler existing hard door was replaced with a high speed roll up door.

Annual Results



348,800 kWh First Year Savings



\$38,000 Avoided Energy Cost



32 Avg. NW Homes Powered by Energy Saved









Onsite Energy Technical Assistance Partnerships



Northwest

Bob Kirchmeier, P.E. Washington State University 360-338-8082

KirchmeierB@energy.wsu.edu

Western

Jonathan Whelan Optony, Inc. 415-450-7032

jonathan.whelan@optonyusa.com

Upper-West

Doug Heredos Cascade Energy, Inc. 866-321-4573

doug.heredos@cascadeenergy.com

Southcentral AR, LA, NM, OK, TX

Carlos Gamarra, Ph.D., P.E. Houston Advanced Research Center 281-364-6032

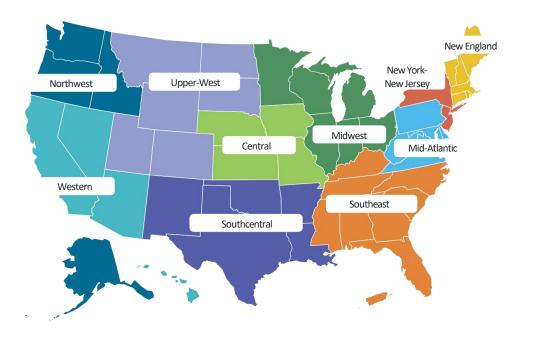
cgamarra@harcresearch.org

Midwest

Cliff Haefke University of Illinois at Chicago 312-355-3476

chaefk1@uic.edu





Central

Cliff Haefke

University of Illinois at Chicago 312-355-3476

chaefk1@uic.edu

Southeast ..FL.GA.KY.MS.NC.PR.SC.TN.VI

Isaac Panzarella, P.E. North Carolina State University 919-515-0354

ipanzarella@ncsu.edu

Mid-Atlantic DC. DE. MD. PA. VA. WI

Jim Freihaut, Ph.D.
The Pennsylvania State University
814-863-2091

jdf11@psu.edu

New York-New Jersey

Jim Freihaut, Ph.D.
The Pennsylvania State University
814-863-2091

jdf11@psu.edu

New England

Matt Davis, Ph.D. University of New Hampshire 603-862-3171

matt.davis@unh.edu



WSU Energy Extension US DOE TAP Informational Webinar

December 4, 2024 11:00 - 11:45



https://wsu.zoom.us/meeting/register/tJUqcuygrDwoHdf1RqWVDOP6T2FRWGVp4rHe#/registration



Utility Focus Group Open Forum

Discussion with Utility Focus Group Members

Other topics

Wrap-up and Reminders



Fan Energy Index Efficiency Symposium*

- Wednesday, December 4, 2024, Boise ID
- Thursday, December 5, 2024, Spokane, WA

*Hosted by Twin City Fan Companies, Ltd. and BetterBricks

Next Utility Focus Group Call

Tuesday, February 11, 2025, 11:00-12:00 PDT



Thank you!

For more information, contact:

Eric Mullendore

Commercial and Industrial Sector Lead Bonneville Power Administration ejmullendore@bpa.gov 503-230-5546

Jennifer Wood

Industrial Program Manager Bonneville Power Administration jlwood@bpa.gov 509-527-6230

Todd Amundson

Industrial Engineer Technical Lead Bonneville Power Administration tmamundson@bpa.gov 503-230-5491



Supporting materials